

**SPECIFICATION  
OF PREPARING FILES  
FOR PRINT**



**DRUKARNIA**  
KRZYSZTOF ŁUŻYŃSKI

<b>Basic informations:</b>	
printing technique	offset
acceptable substrate	all sheetfed
suggested substrate	paper, boxboard
screen rule	175 lpi or by customer requirements
raster	classical or stochastic
dotgain	C - 20% M - 20% Y - 19% K - 31%
range of colour gradient	5-95%
total ink	330%
max. number of colours	7
max. number of colours - economic	5
minimum font size - negative	serif - 8 p sans-serif - 6 p
minimum font size - positive	serif - 6 p sans-serif - 4 p
minimum thickness of line - negative	0,8 p
minimum thickness of line - positive	0,2 p
raster angles	C - 165 M - 45 Y - 0 K - 105
distance from the cutting line to text	at least 2 mm (also applies to lines or frames)
bleeds	2 - 5 mm
trapping	0,5 p
software - we work only on PC	Adobe Illustrator CC

<b>How to prepare:</b>	
cutter guide	as a spot color, overprint
embossing, hotstamping	as spot color, overprint, curves
special colors	PANTONE
UV varnish	as a spot color, overprint, curves, chosen in glue points